



**Polar Bear
Windows**
Doors & Conservatories

**Create a beautiful
entrance**

UPVC panel doors

PVC-U Doors Collection



As the UK's leading PVC-U door panel manufacturer, we ensure that our PVC-U Door Panel Collection is manufactured to the highest standards and offers an unparalleled choice of styles, colours and glazing options that are designed to complement any home.

Choose Your Door Style



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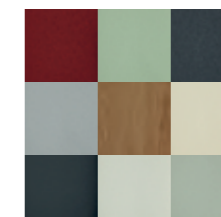
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Why Choose a PVC-U Door?



Affordable

Utilising Vacuum Forming technology, each PVC-U door panel is manufactured to exacting standards and hand finished to suit your style and budget.



Highly Customisable

Providing a vast number of styles, glass designs and colours to choose from, we promise that no matter the age, style or aesthetic of your home, we can find the perfect PVC-U front door for you.



Durable

PVC-U is one of the most versatile options available. PVC-U is impervious to water, is colour stable and is resistant to everyday knocks and scratches.



Low Maintenance

PVC-U doors require little to no maintenance, just an occasional wipe down with warm, soapy water and a lint-free cloth will keep your door looking great for years to come. For further details see page 26.



Environmentally Friendly

We're committed to minimising our environmental impact, which is why our PVC-U door panels feature a fire retardant core material with no CFCs or HFCs and are non toxic and totally recyclable. In addition, manufacturing waste materials are disposed of responsibly wherever possible.



Thermally Efficient

Protected by Heat Reflective Technology, our PVC-U door panels have a heat reflective skin which, when combined with an extra high density core, provides excellent insulation. This means your door does more than just look great; it also helps block noise and heat from entering or escaping your home.

Our high quality door panels are manufactured using advanced technology, which forms and bonds two PVC-U skins to a variety of materials and reinforcing options, so as to ensure the integrity of the panel in all elements.

Choose your Door Panel Style



Alnwick One



Althorpe One Inverted



Balmoral One (Small Aperture)



Balmoral One Classic (Large Aperture)



Blenheim One



Cambridge One Bow Fronted



Canterbury One



Chatsworth One



Hamburg One



Kensington Two (also available inverted)



Madrid Two



Malaga Five



Modern 5013



Modern 5034



Modern 5051



Modern 5082



Modern 5101



Modern 5123



Modern 5131



Modern 5141



Modern 5171



Oxford One



Reims One



Richmond One



Rockingham One



Rome One



Sandringham One



Seville One



Windsor Two (also available inverted)

The majority of door styles featured are available as a solid option, please ask for details.

Classic Collection

The Classic Collection features timeless styles available in Clear, Diamond Lead and Georgian Bar glass designs, all enhanced with decorative patterned or clear backing glass options.



**Sandringham One
Georgian Bar**
Colour White
Frame White



**Canterbury One
Arched Georgian Bar**
Colour White
Frame White



**Kensington Two Inverted
Patterned**
Colour Chartwell Green
Frame White



**Kensington Two
Diamond Lead**
Colour White
Frame White



**Rockingham One
Patterned**
Colour White
Frame White



**Madrid Two
Patterned**
Colour White
Frame White



**Balmoral One
Patterned**
Colour Red
Frame White



**Balmoral One Classic
Patterned**
Colour White
Frame White



**Windsor Two Patterned with
Windsor One Patterned Side Panel**
Colour Black Brown
Frame Black Brown

Most doors featured are available as:



Solid



Plain Glazed



Diamond Lead



Georgian Bar

**Canterbury One
Arched Georgian Bar**
Colour White
Frame White



Richmond One Patterned
Colour White
Frame White



Althorpe One Inverted Patterned
Colour White
Frame White



Cambridge One Bow Fronted
Colour White
Frame White



Alnwick One Patterned
Colour Red
Frame White



Chatsworth One Patterned
Colour White
Frame White



Hamburg One Patterned
Colour White
Frame White

Seville One Patterned
Colour White
Frame White



Oxford One Patterned
Colour Black Brown
Frame White



Blenheim One Patterned
Colour White
Frame White



Seville One Patterned
Colour White
Frame White



Malaga Five Patterned
Colour Anthracite Grey
Frame Anthracite Grey



Rome One Patterned
Colour Chartwell Green
Frame White

Backing Glass Options



Autumn



Cotswold



Stippolyte



Minster

Other backing glass options are available but may incur a surcharge, please ask for details.

Modern Collection

If you're looking for a contemporary style that makes a real statement, the Modern Collection, featuring high grade, stainless-steel trims, is the perfect choice for your home.



Modern 5034
Colour Black Brown
Frame White



Modern 5013
Colour Chartwell Green
Frame White



Modern 5051
Colour White
Frame White



Modern 5101
Colour White
Frame White



Modern 5034
Colour Anthracite Grey
Frame Anthracite Grey



Modern 5082
Colour White
Frame White



Modern 5123
Colour White
Frame White



Modern 5131
Colour White
Frame White



Modern 5171
Colour Oak
Frame Oak



Modern 5141
Colour Red
Frame White



Modern 5051 Paired
Colour Oak
Frame Oak

Heritage Collection

The Heritage Collection offers a selection of colourful film lead, resin and sandblasted opaque designs with a modern twist: they have been cleverly produced via specialist colour film or with a computer generated resin application.



Balmoral One Classic Climbing Rose
Colour White
Frame White



Richmond One Climbing Rose
Colour White
Frame White



Kensington Two Climbing Rose
Colour White
Frame White



Sandringham One Climbing Rose
Colour White
Frame White



Sandringham One House Number
Colour Red
Frame White



Seville One Corner Blue Stars
Colour White
Frame White



Kensington Two Sandblasted Edwardian Border
Colour White
Frame White



Rome One Sandblasted Diamond
Colour Anthracite Grey
Frame Anthracite Grey



Balmoral One Sandblasted Miniature Stars
Colour White
Frame White



Canterbury One Sandblasted Border
Colour White
Frame White



Kensington Two Sandblasted Diamond Flowers
Colour White
Frame White



Sandblasted
Diamond
Flowers
Detail



Seville One Corner Red Stars
Colour White
Frame White



Blenheim One Resin Tay
Colour White
Frame White



Blenheim One Resin Tay
Colour White
Frame White



Richmond One Resin Tweed
Colour White
Frame White



Oxford One Resin Forth
Colour White
Frame White



Kensington Two Resin Spey
Colour White
Frame White



Kensington Two Resin Gerbera
Colour Black Brown
Frame Black Brown



Balmoral One Resin Red Campion
Colour White
Frame White



Malaga Five Resin Squirls
Colour Red
Frame White



Blenheim One Resin Fleur De Lys
Colour White
Frame White



Seville One Corner Red Stars
Colour White
Frame White



Seville One Corner Blue Stars
Colour White
Frame White



Seville One Corner Green Stars
Colour White
Frame White



Resin Squirls Detail

Bevel Collection

The Bevel Collection features specially seamed and carefully cut bevels that are uniquely handcrafted onto clear and opaque glass. These panels provide privacy whilst maximising the natural light in your home.



Kensington Two Astral Diamonds
Colour White
Frame White



Chatsworth One Bullion
Colour Chartwell Green
Frame Chartwell Green



Balmoral One Astral Diamond Bevel
Colour White
Frame White



Rockingham One Ceramic Diamond Star
Colour White
Frame White



Astral Fleur de Lys Glass Detail



Balmoral One Ceramic Diamond Trio
Colour White
Frame White



Balmoral One Classic Astral Fleur de Lys
Colour White
Frame White



Madrid Two Astral Pisces
Colour White
Frame White



Rockingham One Astral Virgo
Colour White
Frame White



Balmoral One Astral Opal
Colour Blue
Frame White



Reims One Diamond Cluster
Colour White
Frame White



Diamond Cluster Glass Detail

Crystal Collection

The Crystal Collection stylishly combines clear and coloured crystal designs with deep cut, clear resin bevels, set against a backdrop of intricate backing textures some with a splash of dynamic colour.

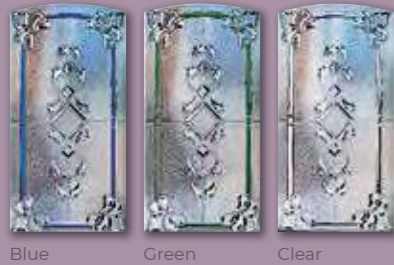


Madrid Two Crystal Tucana with Madrid One Crystal Tucana Side Panel
Colour White
Frame White



Canterbury One Crystal Carina Rose
Colour White
Frame White

Crystal Vega Options



Blue Green Clear



Balmoral One Classic Crystal Vega Blue
Colour White
Frame White



Richmond One Crystal Sirius
Colour White
Frame White



Rockingham One Crystal Aurora Blue
Colour Anthracite Grey
Frame Anthracite Grey

Crystal Aurora Options



Blue Green Clear

Platinum Collection

The Platinum Collection provides luxurious and exclusive designs that showcase glass bevels nestled between finely patterned backgrounds and platinum coloured soldered joint leadwork. These are then encased between two sheets of crystal clear glass for a unique, smooth to the touch, finish.



Balmoral One Classic Platinum Cluster
Colour Black Brown
Frame White



Rockingham One Platinum Fantasy
Colour White
Frame White



Rockingham One Platinum Fantasy
Colour White
Frame White



Kensington Two Platinum Legacy
Colour White
Frame White



Balmoral One Platinum Pendant
Colour White
Frame White

Please Note: Platinum designs are made using single pieces of glass which may contain minor imperfections, these contribute to the unique nature of the design. With this glass collection no backing glass option is required.

Fused Jewels Collection

The Fused Jewels Collection features door panels glazed with an imaginative fusion of handmade bevelled glass diamonds and shapes, which will sparkle and refract light and colour into your home.



Balmoral One Classic Fused Jewel Red
Colour Red
Frame White



Kensington Two Fused Jewels Blue
Colour White
Frame White



Rockingham One Fused Jewel Black/Beige
Colour Black Brown
Frame Black Brown



Madrid Two Fused Jewels Green
Colour White
Frame White



Please Note: The fused jewel is smooth and takes the texture from the selected backing glass.

Fused Collection

The Fused Collection is a beautiful selection of unique, vivid and contemporary styles, carefully handmade by fusing together different coloured and unusually textured glass.



Please Note: Fused designs may contain minor imperfections as part of the creation process which contribute to the unique nature of the design. With this glass collection no backing glass option is required.



Seville One Fused Blue Diamonds
Colour White
Frame White



Seville One Fused Blue Flowers
Colour White
Frame White



Blenheim One Fused Lily
Colour White
Frame White



Rome One Fused Blue Diamonds
Colour Blue
Frame White

Side Panels



Windsor Two Patterned with Windsor One Patterned Side Panel



Kensington One Patterned Side Panel



Balmoral One Classic Patterned Side Panel



Canterbury One Diamond Lead Side Panel



Madrid One Patterned Side Panel



Sandringham One Patterned Side Panel

Conservatory Panels, Half Panels & Quarter Panels

To enhance the entrance to your home, we offer an array of matching panels in a range of colours to complement your choice of door.

Half Panels



Hanover Half Manor Half



Westminster Half Buckingham Half Abbey Half Manor Half Inverted

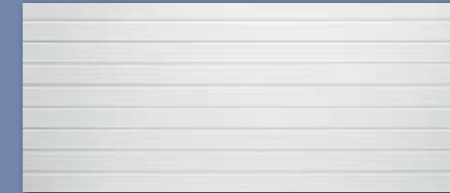
Conservatory Panels



Hanover Triple



Manor Triple



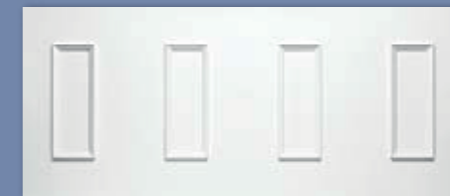
Shiplap



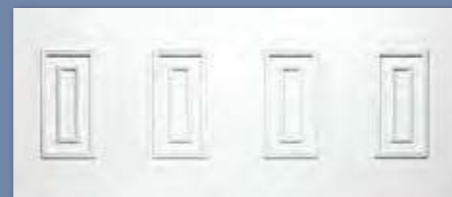
Herringbone



Cathedral



Manor



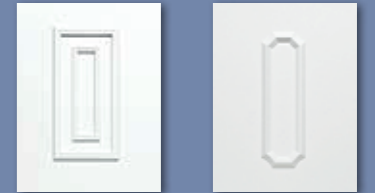
Winchester



Elizabethan

Please Note: Woodgrain and colourgrain options have a grain that, in this orientation, runs horizontally not vertically.

Quarter Panels



Winchester Cathedral



Manor Elizabethan

Make it Personal



Our PVC-U doors are available in a range of Colourgrain and Woodgrain options. From modern Chartwell Green and Anthracite Grey to the ever popular Oak and Rosewood, we can help you find the perfect colour to suit your home.



White* RAL 9152	White Cream RAL 9010	Cream RAL 9001	Red RAL 3011
Blue RAL 5011	Green RAL 6009	Chartwell Green	Silver Grey RAL 7001
Anthracite Grey Grained RAL 7016	Agate Grey* RAL 7038	Black Brown RAL 8022	Mahogany 021 & 013
Irish Oak	Oak	Rosewood	

*White 9152 and Agate Grey 7038 only available in Modern Collection and Flat Panels.



Accessorise Your Door

To beautifully complement and personalise your chosen door, we offer a selection of quality door furniture, including door knockers and letterplates, in a variety of colours.



Personalise Your Glass

If you have a totally bespoke design in mind or you would like to personalise your door with your favourite photograph, we can take any image and reproduce it straight onto glass using Direct Digital Glass printing (DDG). Ask for more details!

Door Maintenance



With reference to product descriptions, colours, styles and features, every effort is made to ensure that the products we supply correspond as closely as possible to the examples shown in this brochure. Due to the limitations of the photographic and printing processes, colour illustrations should be used as a guide only. Due to a continuous development programme, Polar Bear Windows reserve the right to alter specifications without prior notice. All specifications are correct at the time of going to print. E & OE. This brochure and all content including copy, images and information is the Copyright © of Hurst Plastics Ltd (Hurst) and protected under UK law.

Keep your door looking great for longer

Your new PVC-U door is extremely low maintenance and is very easy to clean. How often will depend on where you live. For instance, a coastal or industrialised location, or near a busy road, may mean cleaning is required a little more often.

We recommend the following to help you get the very best from your PVC-U door:

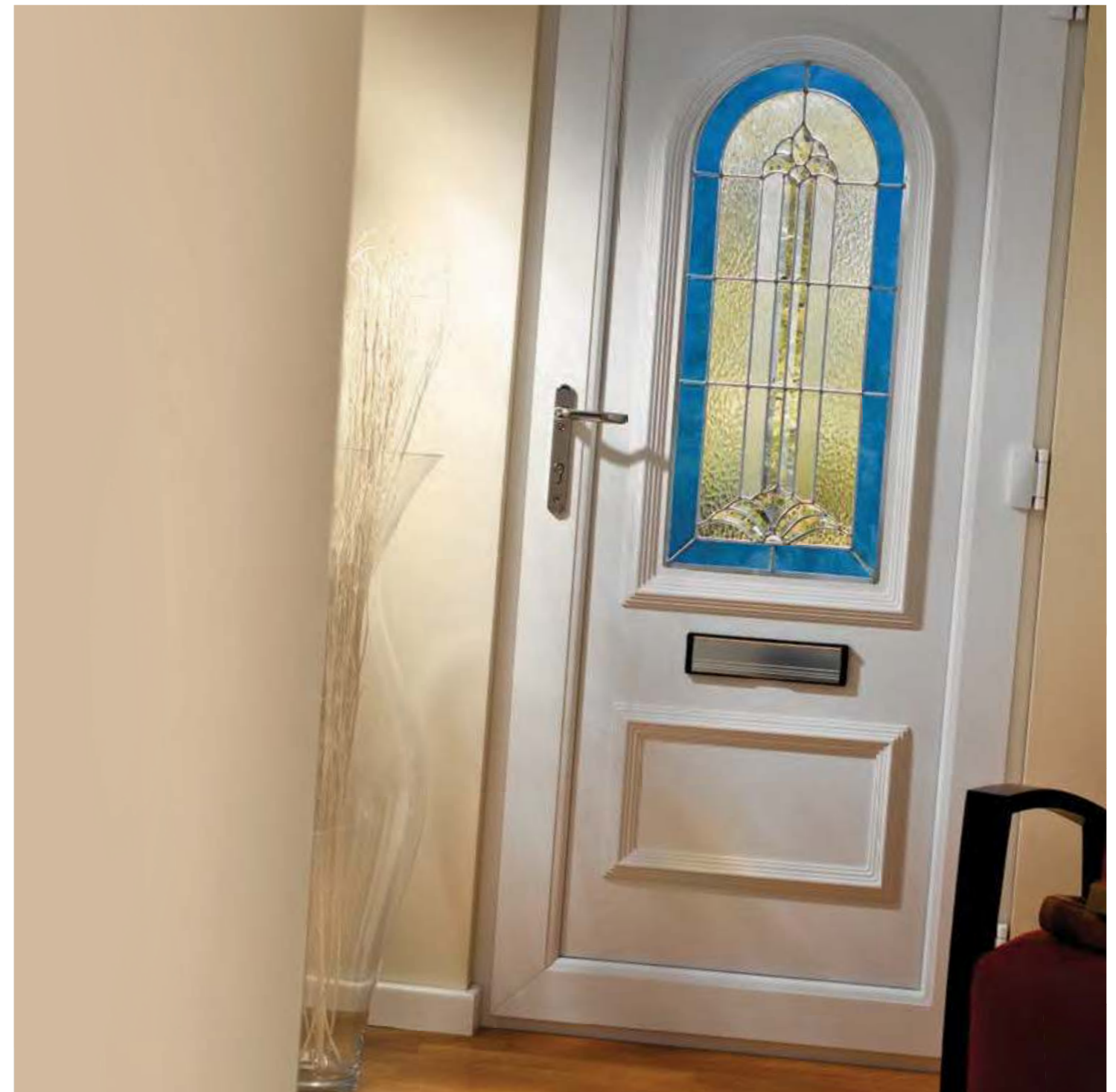
Cleaning your door

- Wash the door and door frame with warm soapy water and a soft, lint-free cloth to remove grime and atmospheric deposits.
- Never use a pressure washer or steam cleaner.
- Stubborn marks on the door frame may need to be tackled with a specialised PVC cleaner but please ensure you read the cleaning guidelines carefully so as to ensure suitability.
- Under no circumstances should you use any solvent based or abrasive cleaners and avoid the use of any adhesives or tack for temporary fixing i.e. For seasonal or other decorations.

Maintaining your door

- Once every six months or so, apply a little light engineering oil (such as 3 in 1 oil) on all moving parts of the lock, cylinder and hinges.
- We also recommend that you help protect your door from possible natural thermal distortion by engaging the locking points by simply pulling up the handle each time you shut the door.

With a little care and attention, your PVC-U door should continue to look great for years to come!





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